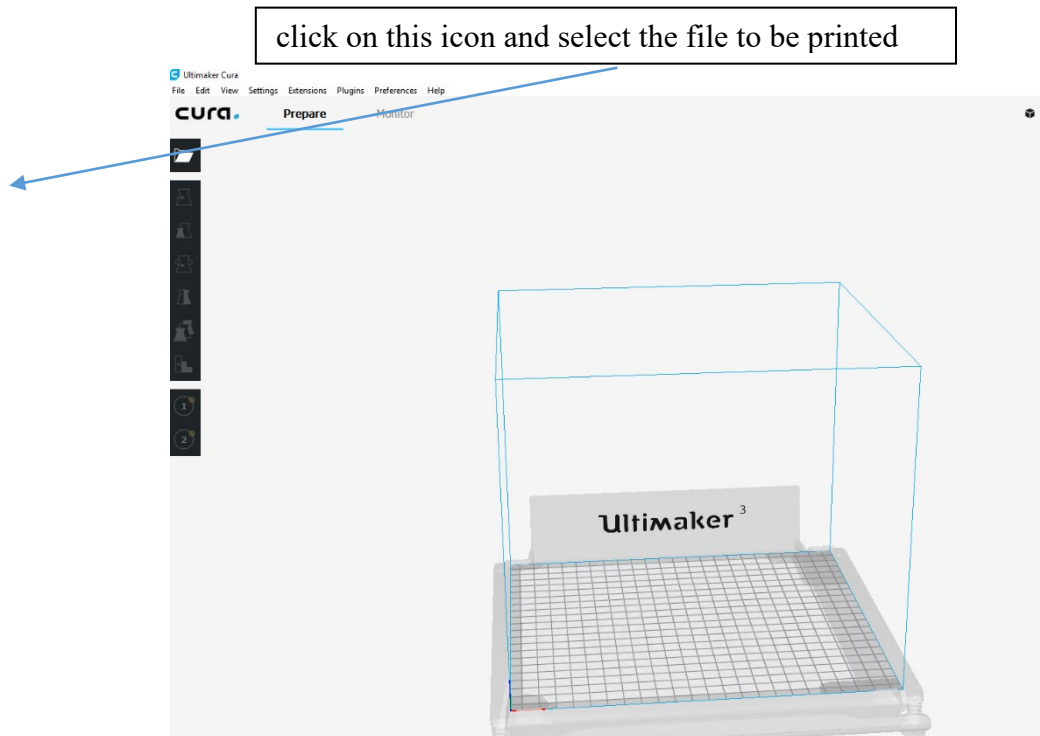


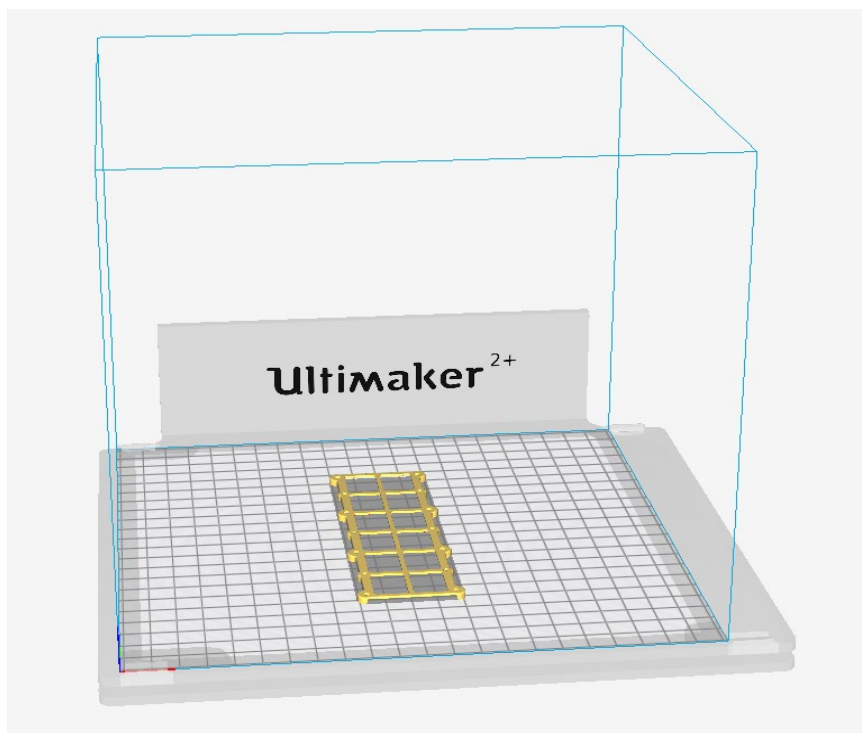
## HABIT 3D PRINT MODEL GUIDE



1. Download Cura software (if it is Ultimaker printer)  
(<https://ultimaker.com/en/products/ultimaker-cura-software> )
2. Arrange all the HABIT .stp files



3. Position the object correctly





- Select the options on the right and choose the 50% on infill density and check Generate support option

Ultimaker 2+ ▼

Material: PLA ▼

Nozzle: 0.4 mm ▼

[Check compatibility](#)

**Print Setup** | Recommended | Custom

Layer Height: 0.06 0.1 0.15 0.2 0.4 0.6

Print Speed: Slower ————— Faster

Infill: 20% —————


☐ Enable gradual

Generate Support: ☐

Build Plate Adhesion: ☒

Need help improving your prints?  
Read the [Ultimaker Troubleshooting Guides](#)

- Once the parameters are set click on prepare at bottom right corner and check for the printing time. Then, insert a SD card and save the file on to the same



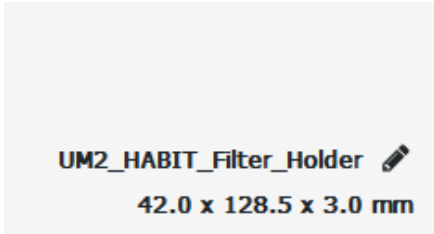
**UM2\_HABIT\_Filter\_Holder**

42.0 x 128.5 x 3.0 mm

**Ready to slice**

**00h 00min**  
0.00m / ~ 0g

**Prepare**



**UM2\_HABIT\_Filter\_Holder**

42.0 x 128.5 x 3.0 mm

**Ready to Save to File**

**01h 02min**  
0.55m / ~ 4g

**Save to File**



6. Now, on the 3 d printer, load the material and check for the nozzle size ( normally use 0.4 mm)
7. Insert the SD card and select the print option.
8. The 3d printer starts to print.

Link to the 2 minutes basic tutorial on YouTube [https://www.youtube.com/watch?v=RX2\\_e7RqUH0](https://www.youtube.com/watch?v=RX2_e7RqUH0)

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